

TECHNICAL DESCRIPTION
CRANEFRIGOR™ TF

Date: 22.09.2023
QVO 0443-US
Rev. 05

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Figure

CRANEFRIGOR™ TF

The CRANEFRIGOR™ TF cooling unit was developed for reliable and long-term operation under extreme ambient conditions as in steel works, paper factories and foundries. Thanks to its robust structure, a reliable operation is ensured even with heavy shocks.

The CRANEFRIGOR™ series of crane air conditioning units ensure a reliable and efficient production process.

General description

<i>Scope of delivery</i>	<i>Your benefits!</i>
Refrigerant - Ecological refrigerant - Low greenhouse warming potential	Sustainable operation
Compressor (made by Bizer) - Semi-hermetically sealed construction - Suction-gas-cooled motor - Self-regulating oil sump heater	- Low maintenance - No risk of overheating - Ensures lubrication during the start - Very good availability of spare parts worldwide
Liquefier Cathodic dip coating	- High corrosion resistance - Shorter maintenance intervals due to special adapted spacing between blades even with extreme dust load - Shorter maintenance intervals due to smooth surface
Liquefier fan Norm motors in industrial construction with coupled fan wheel	- Powerful - Long runtimes - Very good availability of spare parts worldwide
Evaporator - Cathodic dip coating - Cleaning opening / Inspection opening	- High corrosion resistance - Shorter maintenance intervals due to special adapted spacing between blades even with extreme dust load - Shorter maintenance interval due to smooth surface. Soiling is easily recognized and simple to clean through the opening
Circulating air fan AC radial fan, industrial construction	- Powerful - Long runtimes
Air filter - Large-area frame filter - Filter class COARSE 90%	- Effective filter with long service life - Easy to replace and clean
Condensation water separation - Drip tray made of stainless steel - Hose connection for condensation - Siphon in condensate line	- No corrosion of the tray - Defined condensation drainage - Avoids the drawing in of contaminated ambient air
Control and power cabinet - Completely wired, according to VDE - Temperature control by thermostat - Operational and fault signal outputs - Powder-coated RAL 7035 - Optional stainless-steel version	- The CRANEFRIGOR™ is ready for connection; at the site, you only have to connect the power supply - Color scheme with high corrosion protection
Casing - Robust, welded construction - Primed and powder-coated in RAL 3004 - Other colors or stainless-steel version optional	- Long service life - Attractive colour scheme with high corrosion protection
Quality assurance - Leakage test - Function test in our plant's test facility	- Operational reliability - Easy commissioning on site

Options packages:

Material order no.	Scope of delivery	Your benefits!
807 474	Options packages “Comfort” Comfort controller FTC-E (installed in electronics room)	- Digital actual and setpoint display at the regulator - Mode selector switch On / Off / Ventilation
807 482	Vibration dampers	Reduction structure-borne noise
807 487	Option package “Heater” Air heater with temperature monitor	- Comfortable room temperature - Frost protection even at standstill or during maintenance work
807 491	Options packages “Operational reliability” High ambient temperature	Operational reliability during brief increased ambient temperature
807 495	Low outside temperature	Cooling during outside temperature $\leq +60^{\circ}\text{F}$ ($\leq 15^{\circ}\text{C}$)
807 497	Output control	Increased service life during fluctuating thermal loads
807 502	Options packages “Corrosion protection” Corrosion protection package 1	Multiple-coated pipes
807 507	Corrosion protection package 2	- Housing / Plate parts made of high-quality stainless steel 1.4571 / AISI 316Ti - Multiple-coated pipes
807 512	Option package “Custom” Customer-specific version	Special requirements of a company can be realized, such as: - Custom voltages / Network configurations - Heat exchanger version (fully copper, blade spacing and thickness) - Control cabinet heater, conductor identification - Special coatings - UL-/CSA-conforming unit version - Protection class
807 517	Options packages “Accessories” Assembly accessories according to specification	Air duct, holding devices, refrigerating accessories
807 523	Spare parts according to specification	Spare part package

Plant packages:

<i>Material order no.</i>	<i>Scope of delivery</i>	<i>Your benefits!</i>
8807 560	Plant packages “Overpressure / Fresh air” Fresh air supply on the device	• Filtered fresh air supply, air volume not adjustable • Filtered fresh air supply, adjustable air volume • Creation of overpressure in the room to be cooled; less dust comes in • Long filter service life due to fully automatic shaking function • Filtered fresh air supply, adjustable air volume • Creation of overpressure in the room to be cooled; less dust comes in
807 562	Filter/Overpressure unit FT15	
807 563	Self-cleaning filter/overpressure unit FS10	
807 565	Plant package “Condensation evaporator” Condensation evaporator KVV	• No damage due to dripping condensation • No additional power supply necessary • Overload protection
807 566	Plant package “SMART Control” Superordinate controller FrigorTec Smart Control FSC	• Cyclic switching over for redundant systems • Digital display of pressures and temperatures • Optional regulation of the room pressure by filter/overpressure unit • Optional display of the relative room humidity

Technical specifications TF:

Performance data

Cooling performance is included customized in the offer

Nominal cooling performance: 36.5 kW | 124,545 btu/h

- At 80 °F (27 °C) room temperature, 52 % rel. room air humidity
95 °F (35 °C) ambient temperature
- Refrigerant R134a / R513A

Nominal cooling performance: 32.9 kW | 112,260 btu/h

- At 80 °F (27 °C) room temperature, 52 % rel. room air humidity
95 °F (35 °C) ambient temperature
- Refrigerant R450A

Heating capacity 3.0 to 9.0 kW | 10,235 btu/h to 30,710 btu/h

Wide heating power on request

Air flow volume: 4,800 m³/h | 2,825 cfm

Cooling mode

- Depending on compressor size
- Depends on the option packages and version of heat exchanger

Temperature range R134a +15 °C to +70 °C | +60 °F to +160 °F
With option package "low outside temperature" -25 °C to +70 °C | -15 °F to +160 °F

Temperature range R513A +15 °C to +70 °C | +60 °F to +160 °F
With option package "low outside temperature" -25 °C to +70 °C | -15 °F to +160 °F

Temperature range R450A +15 °C to +70 °C | +60 °F to +160 °F
With option package "low outside temperature" -25 °C to +85 °C | -15 °F to +185 °F

- More extreme temperatures upon request

Heating mode

Temperature range -25 °C to +30 °C | -15 °F to +85 °F

Sizes and weight

Weight approx. 1,260 kg | 2,780 lb
Dimensions type, see dimension sheet

Operating voltage

Further operating voltages upon request 3 ph / 400 V / 50 Hz

3 ph / 460 V / 60 Hz

Refrigerant

GWP (global warming potential) R134a / R513A / R450A
1430 / 631 / 605

Filling quantity / CO₂ equivalent depends on the unit version

Subject to technical change.